



ALUP Kompressoren

How do you make a best-in-class compressor range even better? By adding unmatched efficiency. ALUP's smallest screw compressors, the 15-26 kW fixed-speed Largo and the 7-26 kW Variable Speed Drive Allegro already gave you a lifetime of premium performance. The new 7-22 kW Evoluto and its iPM technology now offer you double-digit energy savings and a smaller environmental footprint. Compact and quiet, all three models can be used in your compressor room or at the point of use, as a primary or as a complementary compressor. So no matter how tough your requirements, our most versatile rotary screw compressor is sure to meet them.





PERFORMANCE

- Up to 45% energy savings with Evoluto's IE4 iPM motor (compared to fixed-speed).
- Up to 17% improved energy efficiency with new iPM technology (compared to VSD).
- Reliable operation, even in ambient temperatures up to 46°C.
- The IP54-enclosed drive train safeguards performance in dusty and humid conditions.
- Direct drive VSD and iPM drive ensure reliable performance.
- Sound levels as low as 62 dB(A).
- Advanced Airlogic²T touchscreen controller maximizes performance and efficiency.



FLEXIBILITY

- From 7-26 kW with a pressure range between 4 and 13 bar.
- Available with iPM, Variable Speed Drive and fixed-speed drive train technology.
- Floor-mounted or tank-mounted models, with or without integrated dryer.
- Multiple tank sizes available.
- Can be installed in your compressor room or at the point of use.
- Flexible customization with wide range of options.

iPM FOR MAJOR ENERGY SAVINGS

Energy takes up more than 70% of the cost of owning and operating a compressor. ALUP's iPM technology was developed to give you significant energy savings. While traditional compressors only have one speed (100% on), iPM compressors adjust their motor speed to follow the fluctuating air demand that most production environments have. As a result, the Evoluto 7-22 delivers energy savings of up to 45%.

That means you can earn back the extra cost of the Evoluto (compared to a fixed-speed unit) in just 1 year.

How's that for an easy decision?

PAYBACK IN 1 YEAR

Energy use
-35% energy savings

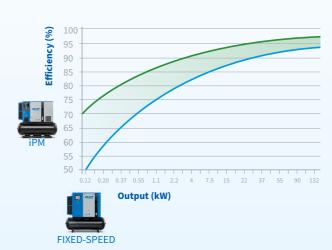
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THE BIGGER BENEFIT OF A SMALL IPM COMPRESSOR

Does energy efficiency make less of a difference in small compressors? On the contrary! iPM technology delivers its biggest energy savings (compared to fixed-speed models) in smaller compressors.

That is why you can achieve return on your iPM investment after just 1 year.



A VERSATILE RANGE



LARGO 15-26 FIXED-SPEED

- Superior technology compared to belt drive thanks to in-house air end design and gearbox technology.
- Built for long duty cycles and continuous operation.
- IP55, class F IE3 motor, ideal for operation in tough conditions.
- Robust and silent design.
- Payback within 2 years for upgrade from belt drive to gear drive.



+TCO* SAVINGS PERFORMANCE ALLEGRO 7-26 VARIABLE SPEED

- Direct-driven transmission.
- Designed for variable load conditions, saving up to 35% compared to fixed-speed.
- Improved Specific
 Energy Requirement.

* Total Cost of Ownership.

 Payback within 2 years for upgrade from fixed-speed to VSD.



- Up to 17% additional energy

savings compared to traditional VSD technology.

Ideal for highly efficient

+ TCO* SAVINGS **EVOLUTO 7-22 iPM**

- PERFORMANCE SERVICEABILITY
- LIFETIME
 - operation during fluctuating air demand.
 Energy savings of up to 45% compared to fixed-speed.
 - IP54, class H IE4 motor,
 - oil-cooled for top performance.

 New design of air end and motor connection facilitates

drive train maintenance.

 Payback after approximately
 1 year for upgrade from fixed-speed to iPM.



STATE-OF-THE-ART ENGINEERING

At the heart of our model line-up, you will find best-in-class compression technology, designed and built for a lifetime of top performance.

Just take a look at the Evoluto's drive train. Rated IE4 efficiency and class H motor windings, its maintenance-free interior permanent magnet motor gives you optimal efficiency in the hottest conditions:

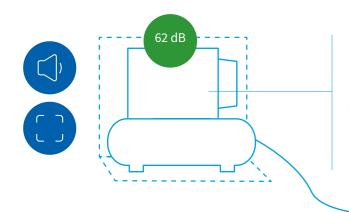
- → HIGH EFFICIENCY CREDIT TO ITS DIRECT DRIVE, IE4 PERMANENT MAGNET MOTOR AND HIGH TURN-DOWN RATIO
- ightarrow High reliability resulting from its oil cooling and class H motor windings
- → EASY MAINTENANCE AND LOW DOWNTIME THANKS TO THE NEW DRIVETRAIN COUPLING SYSTEM

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LARGO 15-26, ALLEGRO 7-26 & EVOLUTO 7-22 | 3





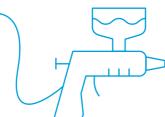


THE COMPACT ALL-IN-ONE COMPRESSED AIR SYSTEM...

ALUP compressors are built to save space. And if you choose a tank-mounted model, you get an all-in-one compressed air system with the smallest footprint. For maximum air quality, a refrigerant dryer can be fully integrated.

... THAT CAN BE INSTALLED AT THE POINT OF USE

Thanks to their quiet operation and integrated design, our small rotary screw units can be installed on your production floor. That means you don't need a separate compressor room and can save on floor space, piping, and installation costs. You can reduce your investment and operational costs as well, as you can operate the machine at a lower pressure setting and eliminate pressure drops throughout your piping network.

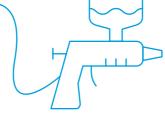




INVESTMENT COSTS

inimal pressure drops √ Higher FAD

OPERATIONAL COSTS



ADVANCED MONITORING, **CONTROL & CONNECTIVITY**

The state-of-the-art Airlogic²T touchscreen controller – included as standard – gives you on-screen and remote insight into the performance of your compressor:

- → LARGE 4.3" FULL-COLOR TOUCHSCREEN DISPLAY
- → 30+ LANGUAGES
- → WARNING INDICATIONS AND SHUTDOWN ALARMS
- ightarrow SERVICE STATUS AND SCHEDULE INDICATION
- ightarrow Visualisation of Running conditions over
- → COMPRESSOR DATA ANALYSIS OVER ICONS



ICONS



INCREASED UPTIME, POWERED BY ICONS

With the Intelligent CONnectivity System (ICONS), you get data and insights from your machines delivered to your computer, tablet or smartphone.

- Increase the reliability of your machine by identifying problems before they become a threat to the continuity of your production.
- Analyze and optimize your energy consumption and CO₂ emissions.
- Receive high-quality energy reports ensuring the ISO50001 compliance of your site.

PREMIUM **COMPRESSION TECHNOLOGY**

MORE ABOUT THE LARGO 15-26, THE ALLEGRO 7-26 AND THE EVOLUTO 7-22!



OIL-COOLED IE4 EFFICIENCY AND

CLASS H INTERIOR PERMANENT MAGNET (IPM) MOTOR:

Maintenance free; includes innovative oil-cooling technology for optimal performance in up to 46°C.

IP54 ELECTRICAL CUBICLE:

Can withstand up to 60°C with the highest standards in EMC performance.



IN-HOUSE DESIGNED COMPRESSION ELEMENT:

Gives you best-in-class Free Air Delivery and Specific Energy Requirement.

DRIVE TRAIN: IE4 oil-cooled motor for optimal cooling performance. All-new conical coupling design for fast maintenance on the drive train.

OVERSIZED COOLERS AND OIL VESSEL:

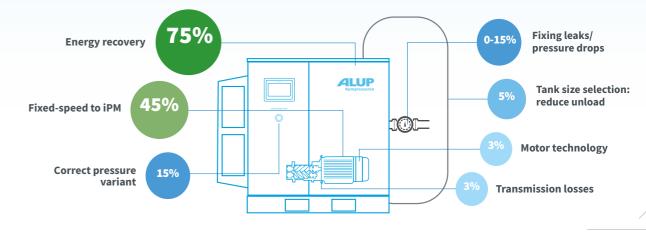
For improved performance.

A RANGE OF **OPTIONS**

- ightarrow ENERGY RECOVERY
- ightarrow water separation drain
- ightarrow ELECTRONIC WATER DRAIN
- ightarrow Heavy Duty air inlet filter
- ightarrow SILENCING BAFFLE
- \rightarrow CANOPY HEATER
- ightarrow 8000H OIL
- \rightarrow LINE FILTER G
- ightarrow FOOD GRADE OIL
- ightarrow OPT.ECONTROL 6I

MAXIMIZE YOUR ENERGY SAVINGS

Energy is by far the biggest cost of owning and operating a compressor. Luckily, there are many options to minimize the energy consumption of your air system. Technologies such as energy recovery can have a huge impact on your bottom line and your environmental footprint, with energy savings of up to 75%. A holistic view of your compressed air system is key. It starts with the selection of efficient technologies when buying your compressor. But it doesn't end there. Monitoring and analyzing your air system as you use it will often reveal optimization opportunities. Your ALUP representative can help you find those savings.



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TECHNICAL SPECIFICATIONS





LARGO 15-26

	Max. working	Reference working		Air Delivery reference		Motor	power	Noise level	Cooling air	Weight				
Model	pressure	pressure		onditions*		motor power		**	flow	Pack	FF	FF TM 500L		
	bar	bar	m³/h l/s cfm		cfm	kW hp		db(A)	m³/h	kg				
	7.5	7.0	165	45.9	97									
LARGO 15	8.5	8.0	155	43.1	91	15	20	66	2484	345	400	F-7-F		
	10	9.5	137	38.2	81							575		
	13	12.5	119	33.1	70									
	7.5	7.0	202	56.2	119		25	67						
LARGO 19	8.5	8.0	192	53.3	113	18.5			3492	370	430	605		
	10	9.5	176	49.0	104				3432	310	430	605		
	13	12.5	140	38.8	82									
	7.5	7.0	234	64.9	138				3492					
1 4000 22	8.5	8.0	226	62.7	133		30	68		385	445	620		
LARGO 22	10	9.5	198	55.0	117	22					445	620		
	13	12.5	168	46.6	99									
	7.5	7.0	258	71.6	152		35		6516	400				
LARGO 25	8.5	8.0	244	67.8	144	20		70			460	625		
	10	9.5	228	63.4	134	26						635		
		12.5	200	55.5	118									

ALLEGRO 7-26

	Min. work-	Refer- ence work-	Mot	or	Min.	FAD*	Free	Air Deli	very @ r Max.		condition	ons*	Noise	Cool-			Weight (kg)			
Model	ing pres- sure	ing pres- sure	pow	<i>i</i> er	7 bar		7 bar		9.5 bar		12.5 bar		level **	ing air flow	Pack	FF	Pack TM		FF TM	
	bar	bar	kW	hp	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	db(A)	m³/h			270 L	500 L	270 L	500 L
ALLEGRO 8	4	13	7.5	10	16.2	4.5	74.9	20.8	64.8	18.0	51.0	14.2	62	2200	257	292	317	417	352	452
ALLEGRO 11	4	13	11	15	16.2	4.5	111.6	31.0	90.0	25.0	73.8	20.5	63	2200	271	321	331	431	381	481
ALLEGRO 14	4	13	15	20	16.2	4.5	135.7	37.7	113.8	31.6	85.3	23.7	64	2200	290	340	350	481	400	500
ALLEGRO 19	4	13	18.5	25	46.8	13.0	200.2	55.6	181.8	50.5	136.1	37.8	68	3492	340	400	-	-	-	575
ALLEGRO 22	4	13	22	30	46.8	13.0	231.1	64.2	194.8	54.1	176.0	48.9	69	3492	345	410	-	-	-	585
ALLEGRO 25	4	13	26	35	46.8	13.0	249.5	69.3	224.3	62.3	195.8	54.4	70	6516	365	425	-	-	-	600

EVOLUTO 7-22

	Min. work-	Refer- ence work-	Mot	tor	Min.	FAD*	Free	Air Del	ivery @ r Max.	eference FAD*	condition	ons*	Noise	Cool-			Weigh	Weight (kg)		
Model	ing pres- sure	ing pres- sure	pov	ver	7 t	oar	7 b	ar	9.5	bar	12.5	bar	level **	ing air flow	Pack	FF	Pack TM		FF TM	
	bar	bar	kW	hp	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	db(A)	m³/h			270 L	500 L	270 L	500 L
EVOLUTO 8	4	13	7.5	10	16.6	4.6	76.3	21.2	66.2	18.4	51.0	15.4	62	2200	215	270	315	345	370	400
EVOLUTO 11	4	13	11	15	16.6	4.6	115.2	32.0	94.0	26.1	75.6	21.0	63	2200	225	280	325	355	380	410
EVOLUTO 15	4	13	15	20	40.3	11.2	180.0	50.0	153.4	42.6	130.3	36.2	64	2484	325	380	-	-	-	555
EVOLUTO 18	4	13	18.5	25	40.3	11.2	210.2	58.4	181.4	50.4	143.3	39.8	68	3492	340	400		-	-	575
EVOLUTO 22	4	13	22	30	40.3	11.2	241.6	67.1	204.8	56.9	185.0	51.4	69	3492	345	410	-	-	-	585

Unit performance measured according to ISO 1217, Annex C, latest edition.
 Noise level measured according to ISO 2151 2004.

DIMENSIONS

		Allegro 8-14		Largo 15-25 Allegro 19-25 Evoluto 15-22 Dimensions (mm)						
		Evoluto 8-11								
		Dimensions (mm	1)							
	Length	Width	Height	Length	Width	Height				
FM	1165	655	1045	1395	835	1220				
FM+Dryer	1585	655	1045	1545	835	1220				
TM 270L	1535	655	1535	-	-	-				
TM 270L+Dryer	1655	655	1550	-	-	-				
TM 500L	1935	655	1665	-	-	-				
TM 500L+Dryer	1935	655	1680	1940	835	1835				

ALUP'S HERITAGE

Founded in Germany in 1923, ALUP derives its name from the automotive products that were manufactured in the mechanical workshop in Köngen where the company came into existence: Auto-Luft-Pumpen. ALUP developed its first piston compressor just two years later. In 1980, rotary screw compressors were added to its product range.

The experience and expertise the company gained each year, coupled with a spirit of innovation, has led to today's high-quality product offer. The name ALUP Kompressoren has become synonymous with innovative technology blended with a strong sense of tradition. To this day, ALUP Kompressoren is operating out of the heart of Baden-Württemberg, where it all began nearly a century ago.

DRIVEN BY TECHNOLOGY, **DESIGNED BY EXPERIENCE**

Discover what happens when passion for technology meets hands-on industrial experience: Designs that are easier to install and maintain, allowing you to focus on your job. Our extensive product range features the right machine for you – including the options that meet your performance requirements perfectly. High energy efficiency ensures return on investment and reduces your carbon footprint. And, because customer proximity is one of our hallmarks, you will always be one step ahead when your needs change.

Germany compressor

First rotary

Innovative technology

screw compressors

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Contact your local ALUP Kompressoren representative



Care

Care is what service is all about: professional service by knowledgeable people, using high-quality original parts.

Trust

Trust is earned by delivering on our promises of reliable, uninterrupted performance and long equipment lifetime.

Efficiency

Equipment efficiency is ensured by regular maintenance. Efficiency of the service organization is how Original Parts and Service make the difference.



